

PCABS C6713 90/17 (PC+ABS)

MGG Polymers GmbH

The minimum recycled content of this PCR plastic material amounts to 97%.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	19	g/10min	ISO 1133
MFI temperature	220	°C	-
MFI load	10	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2250	MPa	ISO 527
Yield stress	47	MPa	ISO 527
Stress at Break	40	MPa	ISO 527
Notched Impact Strength (Izod), 23°C	37	kJ/m²	ISO 180/1A
Impact Strength (Izod), 23°C	125	kJ/m²	ISO 180/1U

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, 50°C/h 50N	110	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1160	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100	°C	-
Pre-drying - Time	4 - 5	h	-
Melt temperature	235	°C	-
Mold temperature	60	°C	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	100	°C	-
Pre-drying - Time	4 - 5	h	-
Melt temperature	220	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion

Certifications

Recycled Resin Content

Delivery form

Black

Applications

General Purpose

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days

- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.